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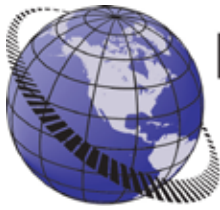
*Precision Actuation for Industry*

# Installation & Operation Manual

**This IOM is for the following  
ProMation Engineering Products:**

**P2/8-24N4+ACDC-FST(TS)**





**PROMATION  
ENGINEERING**

*Precision Actuation for Industry*

# Field Manual P2/8 LV-FST Series

**On/Off Control (Positive Switching)  
ISO5211 F07 8P22**



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FM19\_P28 LV N4 - FST\_TS Ver A 11.22.19

# Product Specifications

Actuator Specifications	P2	P3	P4	P5	P6
Torque "lb/Nm	600"lbs/67Nm	1000"lbs/113Nm	2500"lbs/282Nm	3500"lbs/395Nm	4500"lbs/508Nm
Supply Voltage	24vac/vdc	24vac/vdc	24vac/vdc	24vac/vdc	24vac/vdc
Max Inrush Current	8.0A	9.0A	9.0A	9.0A	8.5A
Running Current	6.0A	6.5A	8.5A	7.5A	7.0A
Motor	DC Brush Type		DC Brush Type		
Runtime (90°@60Hz/vdc)	7.5 sec	11 sec	8 sec	11 sec	14 sec
Runtime (90°@50Hz)	7.5 sec	11sec	8 sec	11 sec	14 sec
Duty Cycle	50%		50%		
Motor Starts	1200 per hour		1200 per hour		
Weight	26lbs/12kg		47lbs/22kg		
Mechanical Connections	ISO5211 F07 8pt 22mm		ISO5211 F10 8pt 35mm		
Electrical Entry	(2) 3/4" NPT		(2) 3/4" NPT		
Electrical Terminations	12-16ga		12-16ga		
Environmental Rating	NEMA 4/4X		NEMA 4/4X		
Manual Override	5" Handwheel		7.6" Handwheel		
Control	On/Off/Jog		On/Off-Jog		
Actuator Case Material	Aluminum Alloy, Powder coated		Aluminum Alloy, Powder coated		
Motor Protection	230°F/110°C Thermal F* Class *Totally Enclosed Non-Ventilated Motors		230°F/110°C Thermal F* Class *Totally Enclosed Non-Ventilated Motors		

These units may be equipped with internal torque switches which protect the gear train, motor and controlled equipment from damage when high torque conditions exist.

These protective devices are NOT adjustable. More information on this technology is found throughout this manual.

## Introduction

This document provides necessary information for set-up, calibration, testing and use of the P Series quarter-turn electric actuators stated on the cover page. Each unit is shipped from the factory with initial calibration of mechanical stops, cams and switches completed for 0-90 degree operation. However, these are general settings and serve as a starting point for proper calibration of the actuator in its real-world application.

## Safety

Safety is a basic factor any time you maintain and operate mechanical equipment. Appropriate handling methods and proper use of tools and clothes can help prevent serious accidents -- accidents which can cause injuries to you or a fellow worker. This manual was created to enable a trained user to install, adjust and troubleshoot your ProMation actuator.

Only competent and trained personnel should install, maintain and operate ProMation actuators. Any work related to this actuator must be carried out in accordance with this manual and related codes and regulations. Local workplace health and safety rules should always be followed.

## Duty cycle

Duty cycle is the percent of time that an actuator spends running as a fraction of the total time. Duty Cycle is directly related to heat; excessively repositioning an actuator typically results in motor overheating which can cause permanent damage and/or reduced service life.

Duty cycle can be calculated as follows:

(example P2 series actuator running 3 seconds ON and 30 seconds OFF)

Runtime = 3s, Total time = 3s + 30s = 33s, therefore this duty cycle would be 9% (3/33)

Additionally, ProMation P series actuators are designed for a maximum of 1200 starts per hour (one start every 3 seconds maximum).



## Shipping and Handling

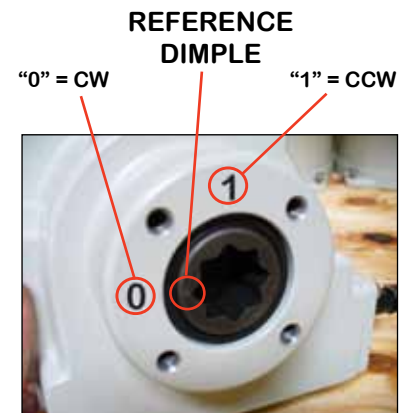
1. This actuator is shipped in the FULLY CW position (2 color position indicator shows "CLOSE" and the Reference Dimple aligns with "0"). (The "1" mark is the FULLY CCW position).

2. **CONDUIT DEVICES MUST COMPLY WITH ALL APPLICABLE ELECTRICAL CODES FOR HAZARDOUS LOCATIONS.**

**LES DISPOSITIFS DE CONDUIT DOIVENT ÊTRE CONFORMÉS DE TOUS LES CODES ÉLECTRIQUES APPLICABLES POUR LOCATIONS DANGEREUSES.**

3. **Storage: This unit should NOT be stored outside unless it is powered up and has proper conduit terminations. When NOT powered up, it should be stored in a clean, dry environment at all times.**

4. This actuator has been **factory calibrated to operate between 0 degrees and 90 degrees. Most quarter-turn products will not require recalibration of these settings.** Check alignment of actuator and driven device. If any travel adjustment is necessary, please refer to pages 7-9 for instructions.



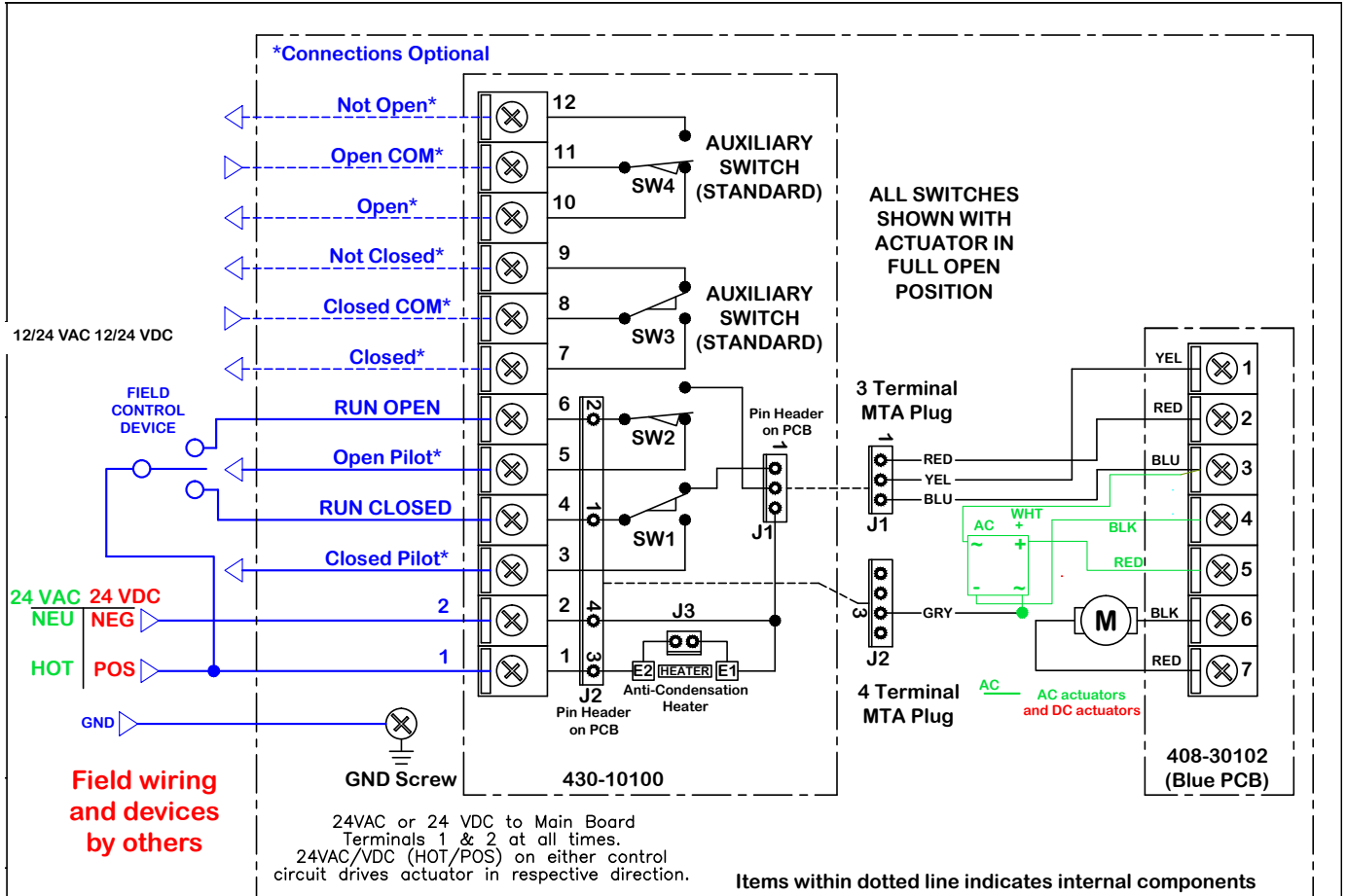
0 and 1 colored for clarity

## Product Mounting and Setup

1. Fully CLOSE the valve or damper to which the actuator is to be mounted.
  - Keep in mind this actuator rotates CW (as viewed from above the unit) when driving CLOSED.
2. Assemble necessary linkage components and attach the actuator to the driven device.
3. Tighten mounting bolts, making sure actuator is centered on the device drive shaft.
4. Utilize the handwheel to check for unobstructed manual operation from fully CCW to fully CW positions BEFORE applying power to the unit.
5. Torque Switches (2), if so equipped, are factory set and **are NOT adjustable**.
6. Make the electrical connections per wiring diagram on page 5 or 6 depending on your model.
  - Connect POWER AND CONTROL to terminals marked 1, 2, 4, and 6.
  - Terminals 7-12 on the switch card (430-10100) are for the (adjustable) aux switches. They are dry type Form C rated 10A @ 250vac MAX.
7. Follow all rules and regulations for installing electrical equipment per applicable electrical code.
8. Do NOT apply power at this time.

## Installation Notes

- These actuators are designed to be used between a horizontal and upright position. Do NOT mount the assembly with the actuator top below a horizontal position.
- When installing conduit, use proper techniques for entry into the actuator. Use drip loops to prevent conduit condensate from entering the actuator.
- Mechanical travel stops are factory calibrated for 90 degree operation. These stops are NOT designed to adjust mechanical rotation by more than +/- 3 degrees, they are for positioning the handwheel only.
- Both NPT conduit ports MUST use proper equipment to protect the rated integrity of the housing.
- The internal heater is to be used in ALL applications.
- Do NOT install the actuator outdoors or in humid environments unless it is powered up and the heater is functioning.
- Use proper wire size to prevent actuator failure (see chart on page 5 or 6 for proper wire sizing for your model).
- All terminals accept 12-16AWG solid/stranded wire.
- **Do NOT parallel wire multiple actuators together without utilizing isolation relays! Contact ProMation Engineering for a multiple actuator parallel wiring diagram.**  
**NE PAS mettre en parallèle des actionneurs multiples simultanément sans utiliser de relais d'isolement! Contactez ProMation Engineering pour un diagramme de câblage parallèle à plusieurs actionneurs.**



Use For:

**Actuator ships in fully closed position!**

**P(2-8)-24N4+ACDC-FST**

This document is the property of ProMation Engineering, Inc. Distribution of this document without the written consent of the owner is strictly forbidden. Failure to comply will incur a liability for damages.

## Adjusting the actuator CW position

**Serious Damage to the actuator will result if the motor is allowed to drive the gear train into the mechanical stop!! Remove power from this device BEFORE making any travel adjustments.**

This actuator has been factory calibrated to operate between 0 degrees and 90 degrees. Most quarter-turn products will not require recalibration of these settings. Proceed **ONLY** if adjustments are required.



CW Mechanical Stop

### Loosen Mechanical Stop

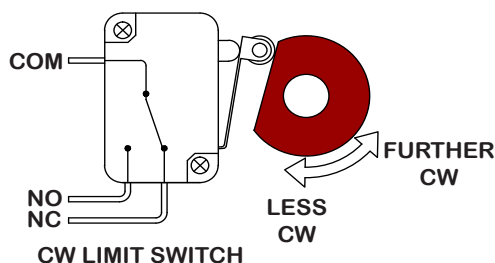
1. BEFORE power is applied, use a 17mm wrench and a 5mm hex key to loosen the RIGHT SIDE mechanical stop. This is the CW stop limit adjustment. Turn the stop screw 5-6 turns CCW to allow electrical cam stop adjustment without running into the mechanical stop screw.
2. Use the manual hand wheel to position the actuator to your required CW position. This must be within +/- 3 degrees of the factory setting.

### Adjust Cam 1

3. The lower cam is Cam 1, the CW end-of-travel adjustment. Once the actuator is at its required CW position, with POWER OFF, use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the RIGHT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key pushing the cam to the LEFT until you hear the “click” on the bottom switch indicating that correct adjustment has been achieved. Tighten the set screw.



Cam 1



4. Apply power to the actuator and drive CCW at least 15-20 degrees. Then drive the actuator CW until the cam stops the electrical travel. Check to be sure this is the correct CW position you require. Repeat step 3 if further adjustment is needed.

### Tighten Mechanical Stop

5. While holding the 17mm wrench on the RIGHT SIDE jam nut to prevent the jam nut from locking, turn the 5mm hex key CW until the end of the stop screw bottoms out against the internal stop boss. Then turn the hex key ONE FULL TURN CCW before locking that adjustment with the jam nut. This procedure assures that the actuator reaches its end of travel electrically before there is any interference from the mechanical stop.
6. This completes the CW position calibration.



CW Mechanical Stop

**The mechanical stop screw limits handwheel operation ONLY and is NOT to be used as an electrical travel limiting device.**

## Adjusting the actuator CCW position

**Serious Damage to the actuator will result if the motor is allowed to drive the gear train into the mechanical stop!! Remove power from this device BEFORE making any travel adjustments.**

This actuator has been factory calibrated to operate between 0 degrees and 90 degrees. Most quarter-turn products will not require recalibration of these settings. Proceed **ONLY** if adjustments are required.



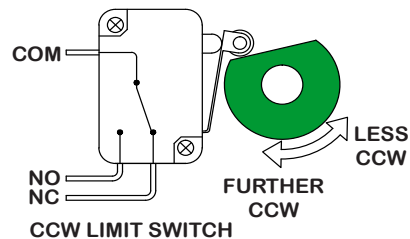
CCW Mechanical Stop

### Loosen Mechanical Stop

1. BEFORE power is applied, use a 17mm wrench and a 5mm hex key to loosen the LEFT SIDE mechanical stop. This is the CCW stop limit adjustment. Turn the stop screw 5-6 turns CCW to allow electrical cam stop adjustment without running into the mechanical stop screw.
2. Use the manual hand wheel to position the actuator to your required CCW position. This must be within +/- 3 degrees of the factory setting.

### Adjust Cam 2

3. The second cam is Cam 2, the CCW end-of-travel adjustment. Once the actuator is at its required CCW position, with POWER OFF, use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the LEFT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key pushing the cam to the RIGHT until you hear the "click" on the second switch indicating that correct adjustment has been achieved. Tighten the set screw.



Cam 2

4. Apply power to the actuator and drive CW at least 15-20 degrees. Then drive the actuator CCW until the cam stops the electrical travel. Check to be sure this is the correct CCW position you require. Repeat step 3 if further adjustment is needed.

### Tighten Mechanical Stop

5. While holding the 17mm wrench on the LEFT SIDE jam nut to prevent the jam nut from locking, turn the 5mm hex key CW until the end of the stop screw bottoms out against the internal stop boss. Then turn the hex key ONE FULL TURN CCW before locking that adjustment with the jam nut. This procedure assures that the actuator reaches its end of travel electrically before there is any interference from the mechanical stop.



CCW Mechanical Stop

6. This completes the CCW position calibration.

**The mechanical stop screw limits handwheel operation ONLY and is NOT to be used as an electrical travel limiting device.**

## Adjusting the actuator Auxiliary Switches



Cam 3

### **Adjust Cam 3**

1. The THIRD cam is Cam 3, the CW auxiliary switch adjustment. Drive the actuator to its CW position. Then use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the RIGHT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key and cam to the LEFT until you hear the “click” on the third switch. Continue to rotate the cam between 3 and 5 degrees to the LEFT to make sure the auxiliary cam switch changes state before the actuator reaches its end of travel electrically. Tighten the cam set screw.



Cam 4

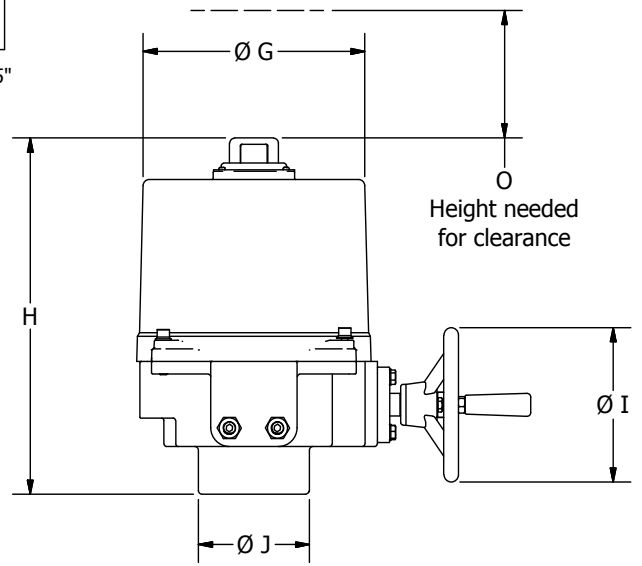
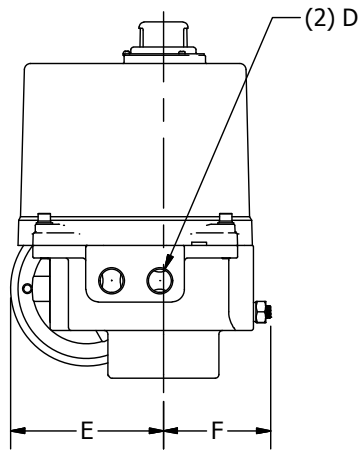
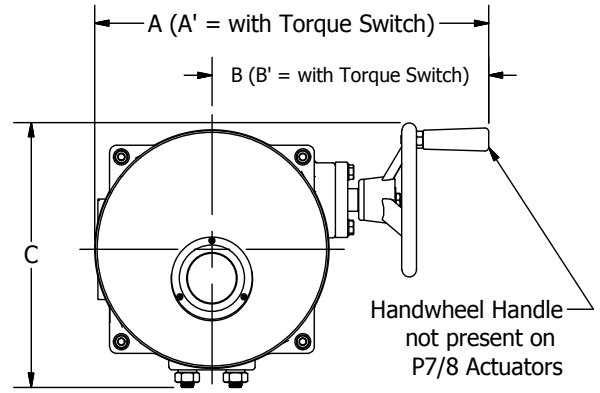
### **Adjust Cam 4**

1. The FOURTH cam is Cam 4, the CCW auxiliary switch adjustment. Drive the actuator to its CCW position. Then use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the LEFT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key to the RIGHT until you hear the “click” on the fourth switch. Continue to rotate the cam between 3 and 5 degrees to the RIGHT to make sure the auxiliary cam switch changes state before the actuator reaches its end of travel electrically. Tighten the cam set screw.

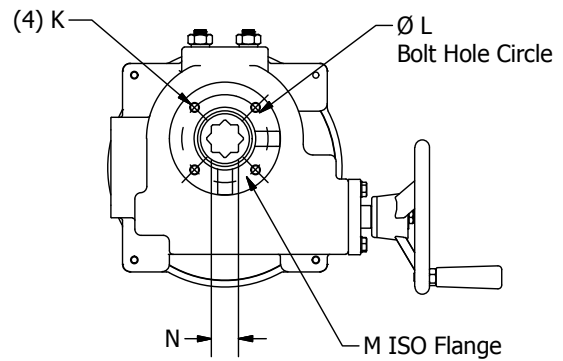
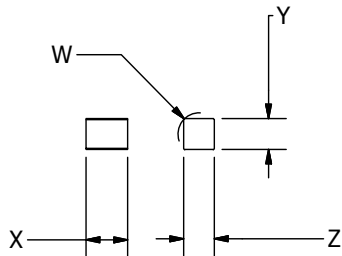


Dimensional Data P2~P8 Actuators: in (mm)							
-	A	A'	B	B'	C	D	E
P2~P3	12.8 (324)	14.0 (357)	9.0 (229)	10.3 (262)	8.3 (212)	3/4" NPT	4.9 (125)
P4~P6	15.5 (393)	18.1 (355)	10.8 (275)	13.4 (355)	11.6 (294)	3/4" NPT	7.3 (184)
P7~P8	13.6 (346)	16.9 (431)	8.9 (227)	12.3 (312)	13.2 (337)	3/4" NPT	9.3 (236)
	F	G	H	I	J	K	L
P2~P3	3.4 (88)	7.1 (180)	11.3 (287)	4.8 (123)	3.5 (90)	M8-1.2 5 x 0.8" D	2.8 (70)
P4~P6	4.3 (110)	8.7 (220)	12.4 (315)	7.6 (194)	4.9 (125)	M10-1. 5 x 0.8" D	4.0 (102)
P7~P8	4.0 (101)	8.7 (220)	15.9 (404)	11.6 (295)	7.1 (180)	M12-1. 75 x 1.0" D	4.9 (125)
	M	N	O	W	X	Y	Z
P2~P3	F07	0.866 (22.00)	8.0 (203)	1.18 (30.0)	1.18 (30.0)	.866 (22.0)	.866 (22.0)
P4~P6	F10	1.378 (35.00)	8.0 (203)	1.89 (48.0)	1.58 (40.0)	1.378 (35.0)	1.378 (35.0)
P7~P8	F12	1.417 (36.00)	8.0 (203)	1.93 (49.0)	1.77 (45.0)	1.417 (36.0)	1.417 (36.0)

Dim Y and Z Tolerance: +0.000" -0.005"



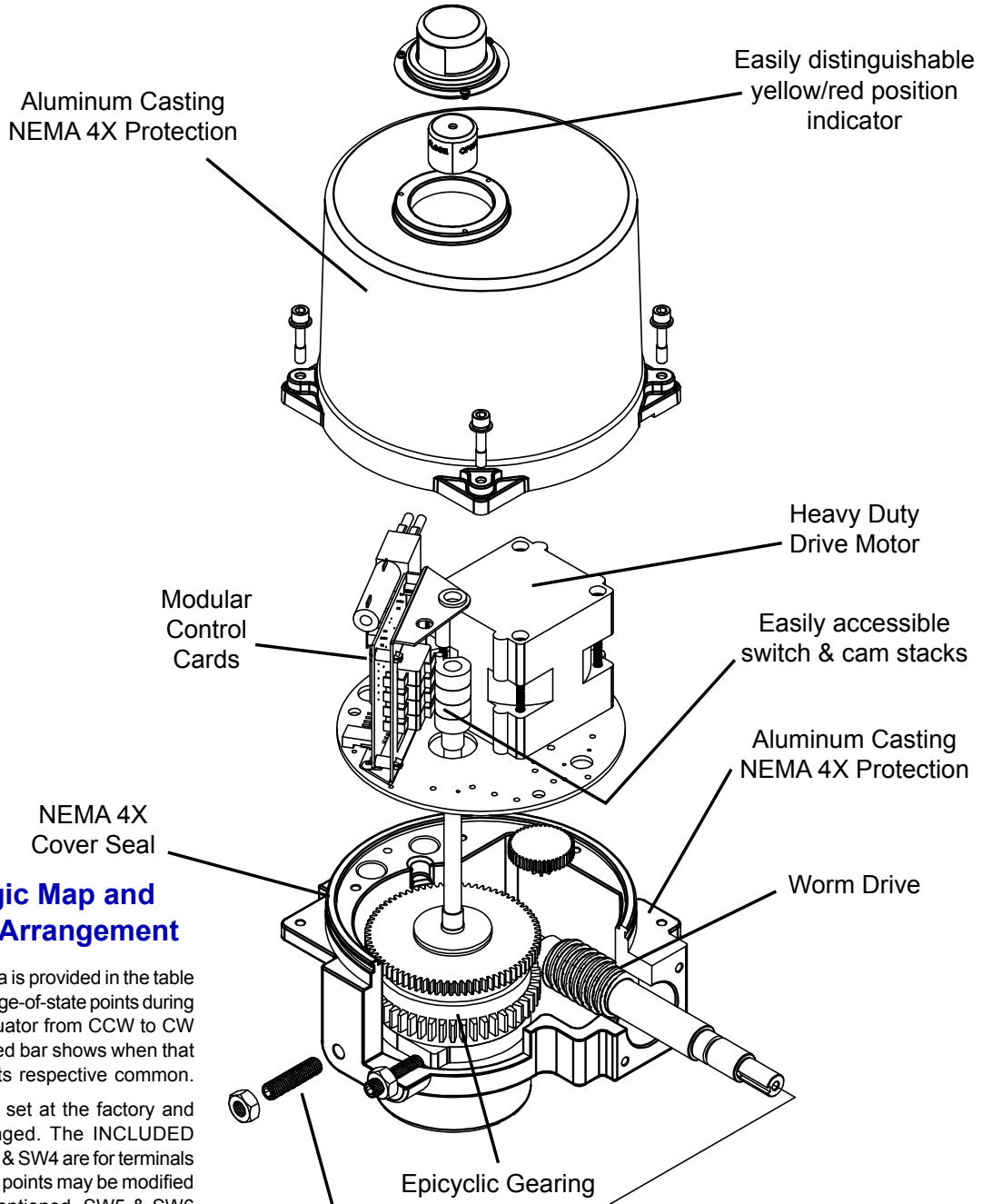
Drive Coupling Fabrication Data



# Mechanical Data

## P Series Exploded View

(P2/3-120N4 unit is shown)



### Switch Logic Map and Switch/Cam Arrangement

Switch sequencing data is provided in the table below to show the change-of-state points during the rotation of the actuator from CCW to CW and back again. The red bar shows when that terminal makes with its respective common.

Switches 1 and 2 are set at the factory and should NOT be changed. The INCLUDED auxiliary switches SW3 & SW4 are for terminals 7 thru 12 and those set points may be modified if need be. When so optioned, SW5 & SW6 auxiliary switches are initially set to function the same as auxiliary switches SW3 & SW4.

	cw			ccw		
	-5°	0°	5°	85°	90°	95°
12	Not Open					
11	Open Switch Common					
10	Open					
9	Not Closed					
8	Closed Switch Common					
7	Closed					

SW4 CCW AUX  
(Factory Set - Adj)

SW3 CW AUX  
(Factory Set - Adj)

Used by  
Controller

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## **Commissioning**

**After completing all mounting and wiring procedures and main power is available, it is now possible to commission the actuator.**

1. Utilize the handwheel to rotate the actuator and damper, valve or other connected device through its full travel from fully CW to fully CCW and back again to check for any possible interference.
  - Do NOT utilize any mechanical advantage devices to rotate the handwheel (pipes, wrenches, extension bars, etc.).
2. Manually position the actuator to its mid-stroke position.
3. Make certain the 3 wire orange plug is fully seated on the 3-pin receptacle on the switch board.
4. Apply correct power to the unit.
  - 4.A Measure correct power on terminals marked (1) and (2) on the switch board. AC Hot or DC (+) on terminal marked 1 and AC Neu or DC (-) on terminal marked 2.
  - 4.B Measure correct power on the two heater terminals on the switch board.
5. Command the field device to generate a CCW signal. The actuator rotates in a CCW direction (as viewed from above).
  - Measure terminals 1 and 6 for correct voltage (matching that measured in step 4.A).
  - Actuator will stop when it reaches it's fully CCW position.
6. Command the field device to generate a CW signal. The actuator rotates in a CW direction (as viewed from above).
  - Measure terminals 1 and 4 for correct voltage (matching that measured in step 4.A).
  - Actuator will stop when it reaches it's fully CW position.
7. Generate a mid-position signal at the field device to move the actuator off its full CW trip position.
8. Actuator is now commissioned and operational.

# Industrial Applications

ProMation Engineering actuators have been installed to operate process controls such as butterfly valves, ball valves, high performance valves, plug valves, gate valves and dampers, in a broad range of demanding industrial applications.

**Power  
Generation**



**Water  
Processes**



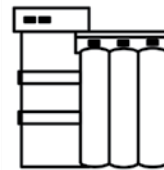
**Mining**



**Oil and Gas**



**Agriculture**



**Chemicals**



## Complete Support

ProMation Engineering is committed to providing superior customer support for your sales, project management and installation teams. Contact us today.

### Full Documentation

We offer complete wiring diagrams, field installation manuals and set up documentation for all our products, both in printed and digital form. We regularly host customized educational webinars for our customers.

### RapidQuote

Most quotes and estimates are generated within hours of the request.

### ProMation Engineering Services

ProMation Engineering can provide design and technical services for OEM's, projects with customized requirements and specialized operations.

ProMation Engineering follows a policy of continual product updates and enhancements. Our website is the best place to obtain the latest product documentation, including the wiring diagrams for these controllers. Visit us at [www.promationei.com](http://www.promationei.com) or use the code to link to the site.



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