



# PROMATION ENGINEERING

*Precision Actuation for Industry*

## Installation & Operation Manual

This IOM is for the following  
ProMation Engineering Products:

P1.A-120N4

P1.A-230N4

P1.AS-120N4

P1.AS-230N4



ISO 5211 Mount in Open Position



Imperial Mount in Close Position

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# Product Specifications

Actuator Specifications	P1.A	
Torque "lb/Nm	445"lbs/50Nm	
Supply Voltage	120vac	230vac
Max Inrush Current	0.6A	0.4A
Running Current	0.5A	0.3A
Motor	Split Phase Capacitor	
Runtime (90°@60Hz/vdc)	20 sec	
Runtime (90°@50Hz)	24 sec	
Duty Cycle	30%	
Motor Starts	1200 per hour	
Weight	7lbs/4kg	
Mechanical Connections	F03/F05 17mm   3.25 DD 9/16 x 3/8	
Electrical Entry	(2) 1/2" NPT	
Electrical Terminations	14-18ga	
Environmental Rating	NEMA 4/4X	
Manual Override	5mm Hex Drive	
Control	On/Off/Jog	
Actuator Case Material	Aluminum Alloy, Powder coated	
Motor Protection	230°F/110°C Thermal F* Class *Totally Enclosed Non-Ventilated Motors	
Ambient Temperature	-22°F to +125°F	
Operating Range	-30°C to +52°C	

## Introduction

The following procedure is to be followed for set-up, calibration, testing and use of the P Series quarter-turn electric actuators. Each unit is shipped from the factory with initial calibration of cams and switches completed for 0-90 degree operation. However, these are general settings and serve as a starting point for proper calibration of the actuator in its real-world application. There are no mechanical stops on this model.

## Safety

Safety is a basic factor any time you maintain and operate mechanical equipment. Use of proper handling methods, tools and clothes can help prevent serious accidents -- accidents which can cause injuries to you or a fellow worker. This manual was created to enable a trained user to install, adjust and troubleshoot your ProMation P Series actuator.

Only competent and trained personnel should install, maintain and repair ProMation Actuators. Any work related to this Actuator must be carried out in accordance with this manual and related codes and regulations. Local workplace health and safety rules should always be followed.

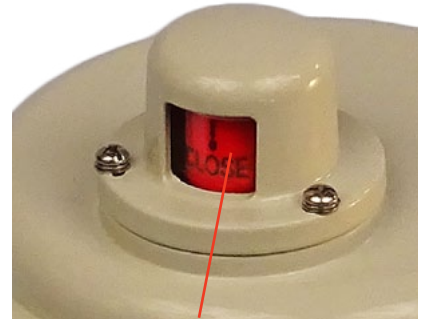
## Duty cycle

Duty cycle is the percent of time that an actuator spends running as a fraction of the total time. Duty Cycle is directly related to heat; overusing an actuator typically results in motor overheating which can permanently damage it. Overheating also consumes more electricity. Generally speaking, the hotter a motor becomes, the longer 'rest' it needs to cool down so it runs efficiently.

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## Shipping and Handling

1. This actuator is shipped in the FULLY CW (position indicator shows "CLOSE") position.
2. **NOTE, THIS ACTUATOR MUST HAVE WATER TIGHT EMT FITTINGS, WITH CONDUIT DRAINAGE INSTALLED AND POWER SUPPLIED TO UNIT TO KEEP THE HEATER WARM AT THE TIME OF INSTALLATION.**
3. **Storage: This unit should NOT be stored outside unless it is powered up and has proper conduit terminations. When NOT powered up, it should be stored in a clean, dry environment at all times.**
4. This actuator has been **factory calibrated to operate between 0 degrees and 90 degrees. Most quarter-turn products will not require recalibration of these settings.** If any travel adjustment is necessary, please refer to pages 5 & 6 for instructions.



The actuator is shipped from the factory in its fully CW position. The top illustration shows Red for CW, Yellow for CCW.

**NOTE: The P1.A main output drives 90° while the indicator rotates 180° in the opposite direction.**

## Product Mounting and Setup

1. Fully CLOSE the valve or damper to which the actuator is to be mounted.
  - Keep in mind this actuator rotates CW (as viewed from above the unit) when driving CLOSED.
2. Assemble necessary linkage components and attach the actuator to the driven device.
3. Tighten mounting bolts, making sure actuator is centered on the device drive shaft.
4. Utilize the manual override (8mm hex output drive on bottom of actuator) to check for unobstructed manual operation from fully CW to fully CCW positions BEFORE applying power to the unit.

**Warning: DO NOT operate manual override when power is present. Geartrain damage and personal injury may occur.**

**Do not use powered tools to turn the manual override -- it will DAMAGE the gear train or motor and VOID the warranty.**

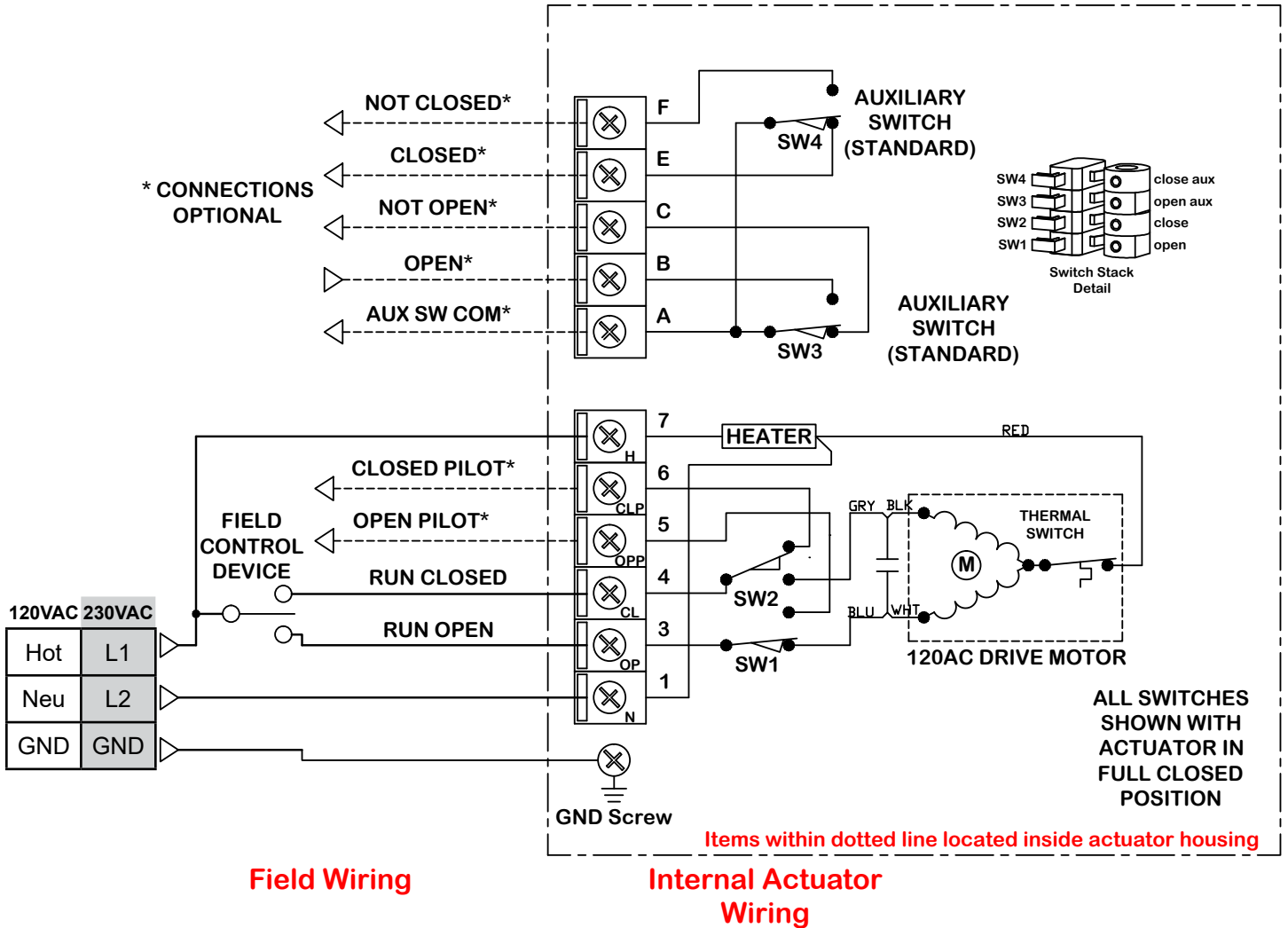
5. Make the electrical connections per wiring diagram on page 4.
  - For operation only four connections are needed. The balance of the connections are used for options and features.
  - Terminals A-F on the switch card are for the (adjustable) aux switches. They are dry type Form C rated 3A @ 250vac MAX.
  - Terminals A, B & C are an aux switch for the open position (adjustable).
  - Terminals A, E & F are an aux switch for the closed position (adjustable).
  - Both Switches above share a common terminal "A".
6. Do NOT apply power at this time.

## Installation Notes

- There are no mechanical stops on this model.
- These actuators are designed to be used in either a horizontal or upright position. Do NOT mount the assembly with the actuator top below a horizontal position.
- When installing conduit, use proper techniques for entry into the actuator. Use drip loops to prevent conduit condensate from entering the actuator.
- Both NPT conduit ports MUST use proper equipment to protect the NEMA 4X integrity of the housing.
- The internal heater is to be used in ALL applications.
- Do NOT install the actuator outdoors or in humid environments unless it is powered up and the heater is functioning.
- Use proper wire size to prevent actuator failure (see chart on page 4 for proper wire sizing).
- All terminals accept 14-18AWG solid/stranded wire.
- **Do NOT parallel wire multiple actuators together without utilizing isolation relays! If this is your intention, please contact ProMation Engineering for a multiple actuator parallel wiring diagram.**

# Wiring Diagram

## On/Off/Jog Control



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Wire sizing data is provided in the Wire Sizing Data table to assist in the selection of the proper wire size for ProMation P1.A Series actuators using various wire sizes over distance.

Please make sure to reference the correct voltage and do not exceed the indicated length of the wire run for each model.

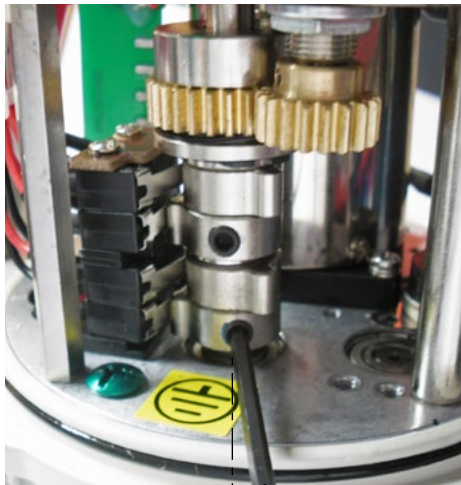
## Check End of Travel Settings

The actuators are tested, calibrated and shipped in the Full CW position and End of Travel cams are set at 90 degrees from each other.

- A. Set the control device (valve or damper) to the closed position.
- B. Mount the actuator to the device to be controlled (valve or damper).
- C. Insure that the CW End of Travel cam trips the CW End of Travel switch at the correct CW point.
  - C.1. If the switch does not change state at the correct CW position, adjust CAM 2 per instructions below.
- D. Manually move (see Manual Override on page 6) the actuator so the valve or damper is in the fully CCW position.
- E. Insure that the CCW End of Travel cam trips the CCW End of Travel switch at the correct CCW point.
  - E.1. If the switch does not change state at the correct CCW position, adjust CAM 1 per instructions below.

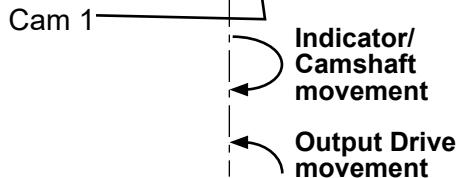
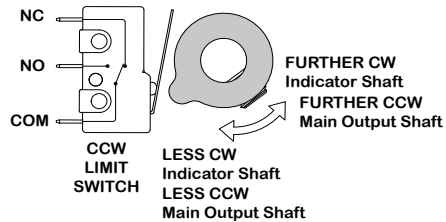
## Adjusting the actuator CCW and CW positions (Cam adjustment)

**Remove power from this device BEFORE making any End of Travel cam adjustments.**



### Cam 1 Adjustment

1. The lower cam is Cam 1, the CCW end-of-travel adjustment. Once the actuator is at its required CCW position, with POWER OFF, use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the RIGHT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key pushing the cam to the LEFT until you hear the “click” on the bottom switch indicating that correct adjustment has been achieved. Tighten the cam.

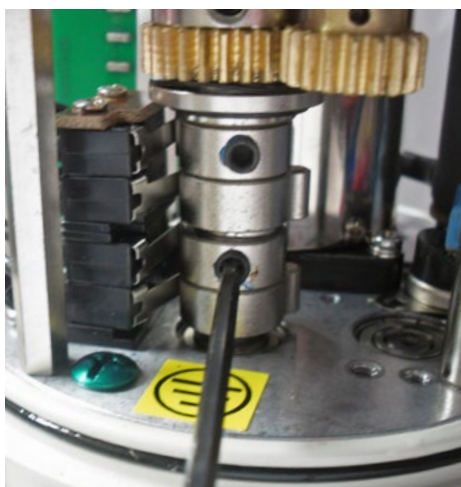
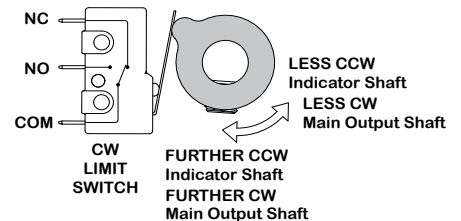


2. Apply power to the actuator and drive CW at least 15-20 degrees. Then drive the actuator CCW until the cam stops the electrical travel. Check to be sure this is the correct CCW position you require. Repeat step 1 if further adjustment is needed.
3. If using the Auxiliary Switches, adjust Cam 3 per instructions on page 6.

**NOTE: The P1.A main output drives 90° while the indicator/camshaft rotates 180° in the opposite direction.**

### Cam 2 Adjustment

1. The second cam is Cam 2, the CW end of travel adjustment. Once the actuator is at its required CW position with POWER OFF, use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the LEFT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key to the RIGHT until you hear the “click” on the second switch indicating that correct adjustment has been achieved. Tighten the cam set screw.
2. Apply power to the actuator and drive CCW at least 15-20 degrees. Then drive the actuator CW until the cam stops the electrical travel. Check to be sure this is the correct CW position you require. Repeat step 1 if further adjustment is needed. Remove power from the actuator.



3. If using the Auxiliary Switches, adjust Cam 4 per instructions on page 6.

Cam 2

## Adjusting the actuator Auxiliary Switches

**Remove power from this device BEFORE making any End of Travel cam adjustments.**

### Cam 3 Adjustment



Cam 3

1. The third cam is Cam 3, the CCW auxiliary switch adjustment. Drive the actuator to its CCW position. Then use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the RIGHT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key and cam to the LEFT until you hear the “click” on the third switch. **Continue to rotate the cam between 3 and 5 degrees to the LEFT to make sure the auxiliary cam switch changes state before the actuator reaches its end of travel electrically.** Tighten the cam set screw.



Cam 4

### Cam 4 Adjustment

1. The fourth cam is Cam 4, the CW auxiliary switch adjustment. Drive the actuator to its CW position. Then use a 2.5mm hex key to free up the cam set screw. Once it is free, rotate the hex key to the LEFT 10-15 degrees to reset the switch roller arm. Then snug the set screw up against the camshaft (CW) until slight pressure is felt. Then SLOWLY rotate the hex key to the RIGHT until you hear the “click” on the fourth switch. **Continue to rotate the cam between 3 and 5 degrees to the RIGHT to make sure the auxiliary cam switch changes state before the actuator reaches its end of travel electrically.** Tighten the cam set screw.

**Warning: DO NOT operate manual override when power is present. Geartrain damage and personal injury may occur.**

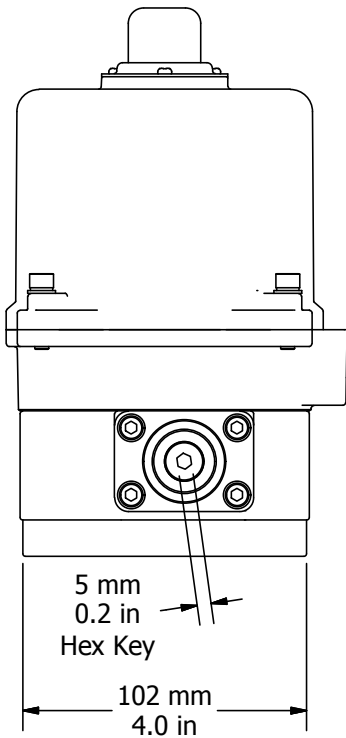
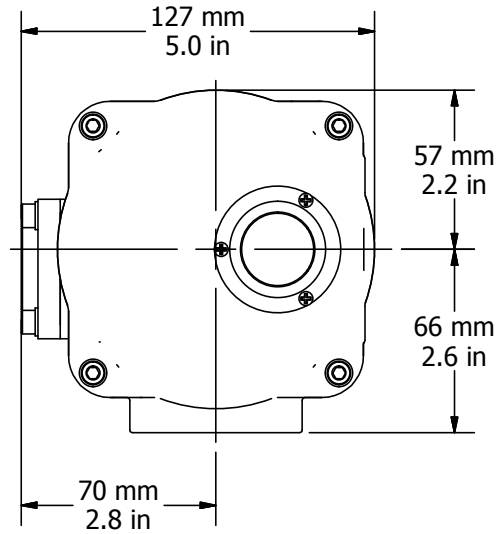
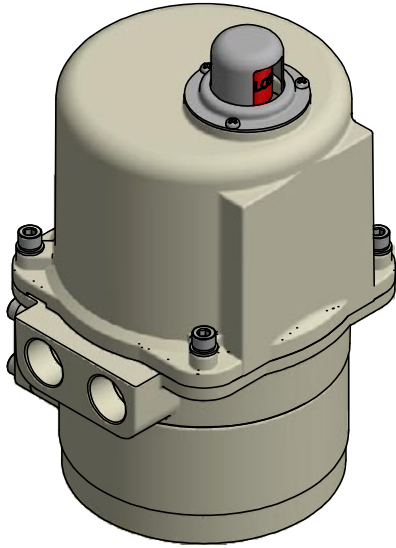
**Do not use powered tools to turn the manual override -- it will DAMAGE the gear train or motor and VOID the warranty.**



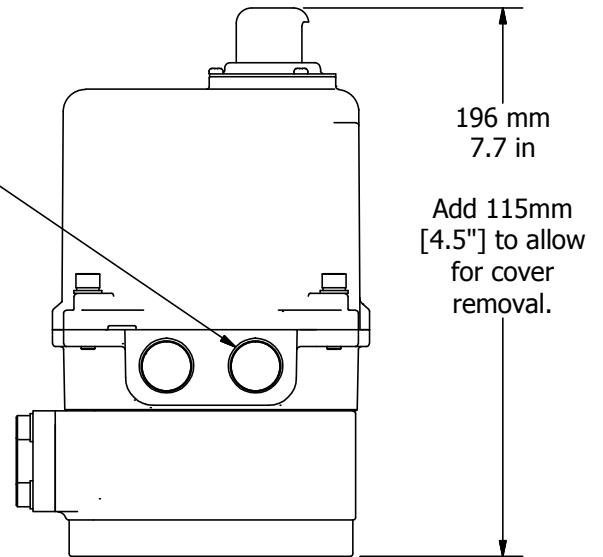
Manual Override

# Mechanical Data

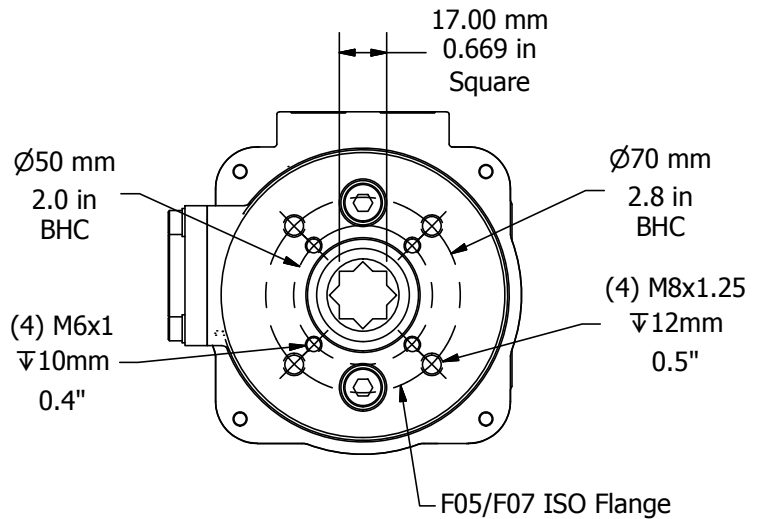
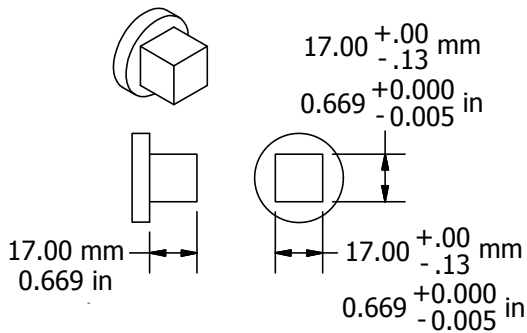
# P1.A Series Dimensional Data



(2) 1/2" NPT  
EMT Entry



## Drive Coupling Fabrication Data

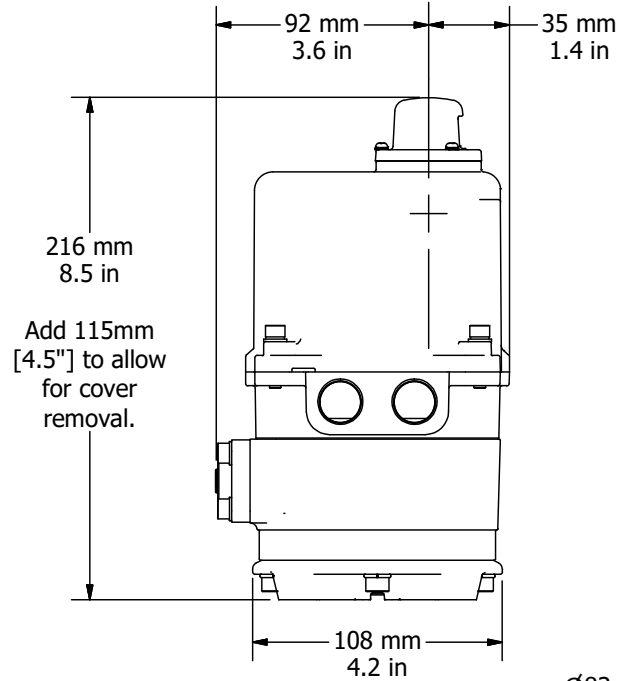
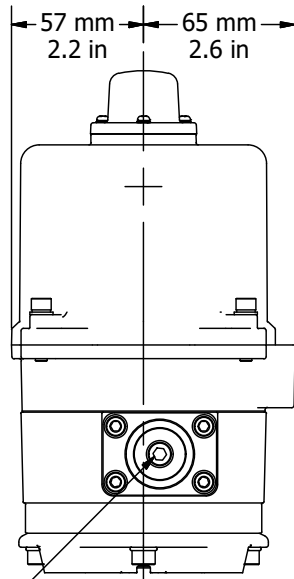
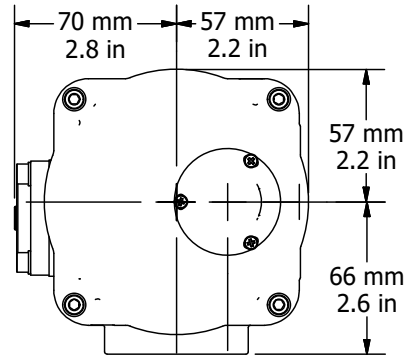
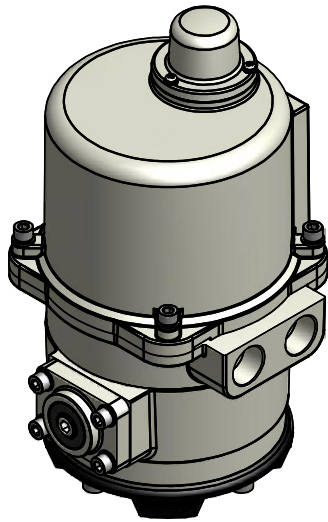


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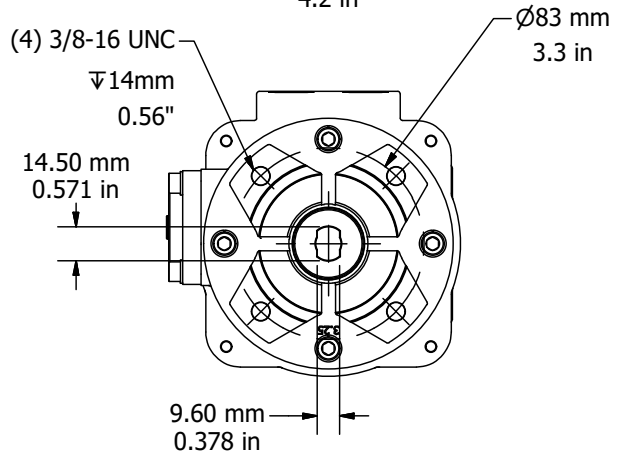
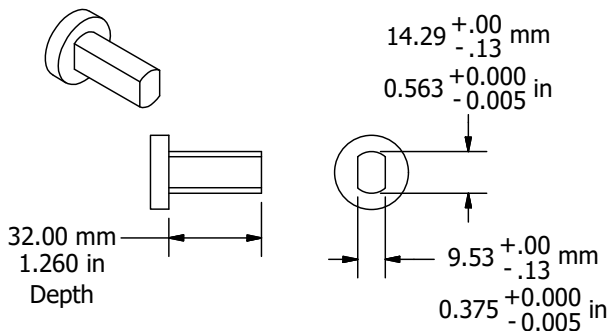
# Mechanical Data

## P1.AS Series Dimensional Data



5mm hex drive manual override

### Drive Coupling Fabrication Data

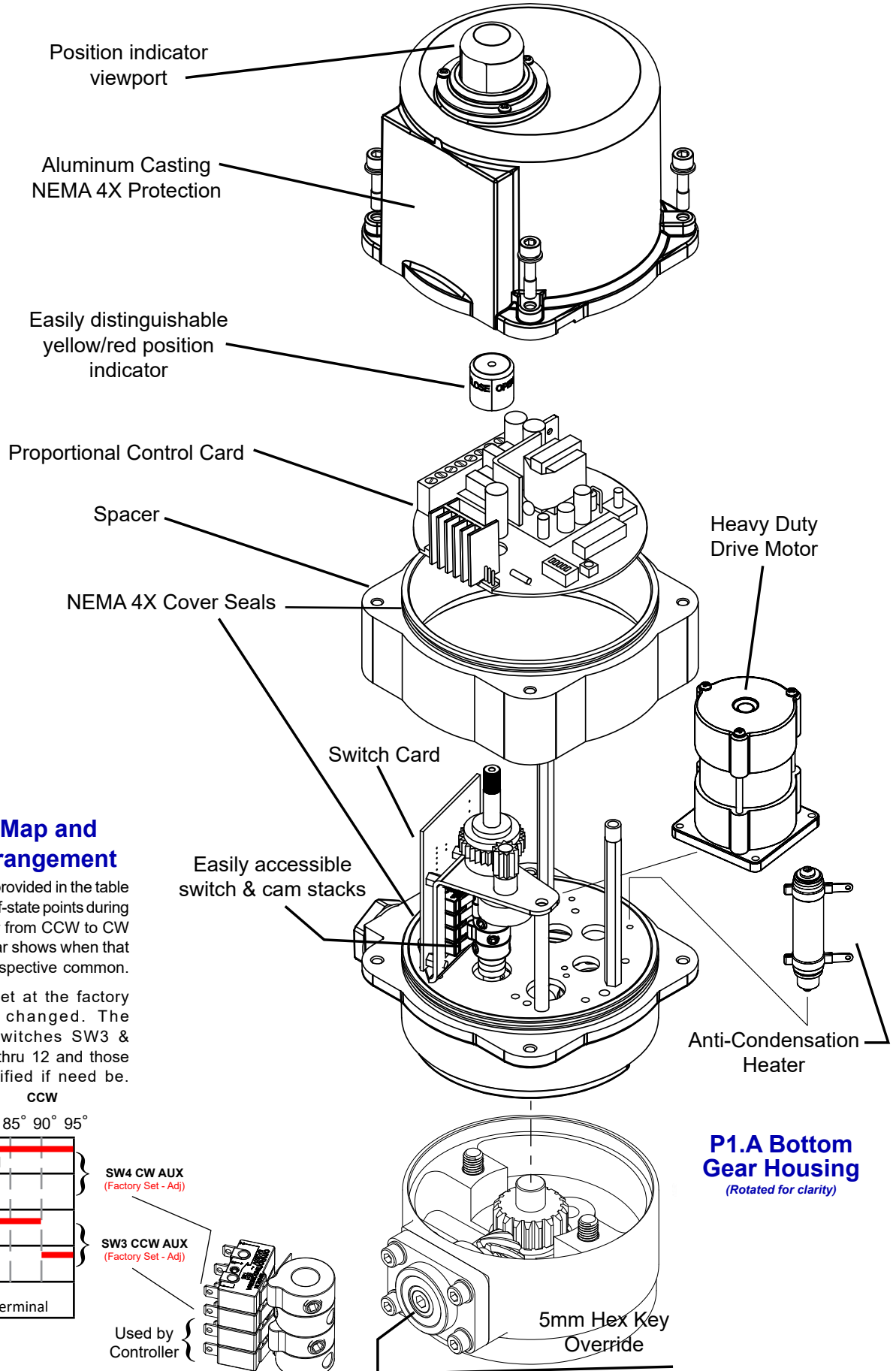


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# Mechanical Data

## P1.A Series Exploded View

(P1.A-120PN4 unit is shown)



### Switch Logic Map and Switch/Cam Arrangement

Switch sequencing data is provided in the table below to show the change-of-state points during the rotation of the actuator from CCW to CW and back again. The red bar shows when that terminal makes with its respective common.

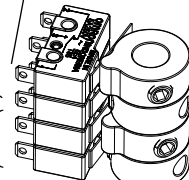
Switches 1 and 2 are set at the factory and should NOT be changed. The INCLUDED auxiliary switches SW3 & SW4 are for terminals 7 thru 12 and those set points may be modified if need be.

	CW			CCW		
	-5°	0°	5°	85°	90°	95°
F	Not Closed					
E	Closed					
C	Not Open					
B	Open					
A	Common Switch Terminal					

SW4 CW AUX (Factory Set - Adj)

SW3 CCW AUX (Factory Set - Adj)

Used by Controller



## Commissioning

This procedure will assume that the actuator is installed correctly both mechanically and electrically with correct power.

1. Apply the correct supply power to the actuator.
  - NOTE - Power is measured at terminals marked 1 & 7 on the actuator.
- 1.A NORMAL OPERATION
  - I. Power applied to terminals marked 1 & 3 will cause the actuator to run CCW.
  - II. Power applied to terminals marked 1 & 4 will cause the actuator to run CW.
2. Test Full CW and CCW Positions
  - 2.A Apply power to terminals marked 1 & 3
    - I. The actuator OUTPUT shaft will drive to the **full CCW** position while the INDICATOR/cam shaft rotates to the full CW position (as viewed from ABOVE the actuator).
    - II. If this is NOT the correct stop position, refer to Adjusting the actuator CCW position instructions for CAM 1 on Page 5 in this document.
  - 2.B Apply power to terminals marked 1 & 4
    - I. The actuator OUTPUT shaft will drive to the **full CW** position while the INDICATOR/cam shaft rotates to the full CCW position (as viewed from ABOVE the actuator).
    - II. If this is NOT the correct stop position, refer to Adjusting the actuator CW position instructions for CAM 2 on Page 5 in this document.

