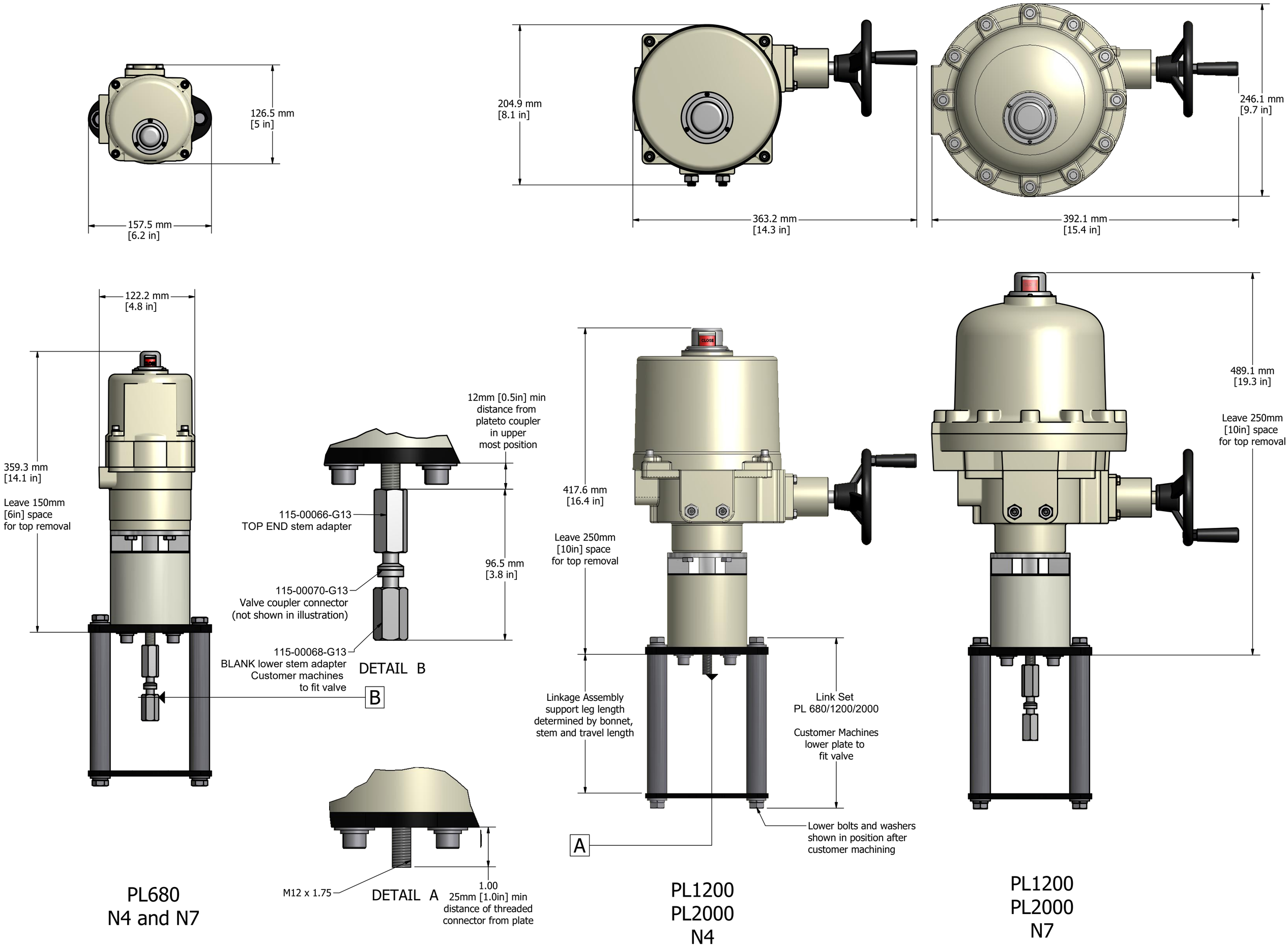
126.5 mm
[5 in]
157.5 mm
[6.2 in]
204.9 mm
[8.1 in]
363.2 mm
[14.3 in]
246.1 mm
[9.7 in]
392.1 mm
[15.4 in]
122.2 mm
[4.8 in]
359.3 mm
[14.1 in]
Leave 150mm
[6in] space
for top removal
12mm [0.5in] min
distance from
plateto coupler
in upper
most position
115-00066-G13
TOP END stem adapter
96.5 mm
[3.8 in]
115-00070-G13
Valve coupler connector
(not shown in illustration)
115-00068-G13
BLANK lower stem adapter
Customer machines
to fit valve
DETAIL B
B
M12 x 1.75
DETAIL A
1.00
25mm [1.0in] min
distance of threaded
connector from plate
417.6 mm
[16.4 in]
Leave 250mm
[10in] space
for top removal
Linkage Assembly
support leg length
determined by bonnet,
stem and travel length
Link Set
PL 680/1200/2000
Customer Machines
lower plate to
fit valve
Lower bolts and washers
shown in position after
customer machining
A
489.1 mm
[19.3 in]
Leave 250mm
[10in] space
for top removal
PL680
N4 and N7
PL1200
PL2000
N4
PL1200
PL2000
N7